

S/601/60/000/011/008/014
D207/D304

Fragmentation of nickel...

610 hours under a load of 5 kg/mm^2 showed gradual fragmentation of grains. Fragmentation was more intense in the initial stages of the test when the rate of creep was higher. Fragment dimensions (0.1 - 0.6 mm) were of the same order as grain dimensions, but 2 - 3 orders were greater than block dimensions (10^{-5} cm). Apart from grain fragmentation, blocks were also broken up in some grains continuously throughout the creep test, while in other grains blocks increased in size due to the annealing effect at 450°C . Microhardness increased gradually up to 120 hours under load and then decreased, retaining after 610 hours a value higher than at the beginning of the test. This change of microhardness is due to more intense fragmentation and a consequent generation of type II deformations during the earlier stages of the test. In the later stages, fragmentation was less intense, creep proceeded mainly by slip along grain and fragment boundaries, some deformations were removed and some blocks grew in size; all this reduced microhardness. There are 3 figures, 3

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Fragmentation of nickel...

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tables and 2 Soviet-bloc references.

SUBMITTED: September 15, 1959

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S/601/60/000/011/009/014
D207/D304

AUTHORS: Kozyrskiy, G. Ya., and Ryaboshapka, K. P.
TITLE: Estimation of the dislocation density from
fragment and block boundaries during creep in
nickel crystals
SOURCE: Akademiya nauk Ukrayins'koyi RSR. Instytut
metalofyzyky. Sbornik nauchnykh rabot. no.
11. 1960. Voprosy fiziki metallov i metallo-
vedeniya, 101-105

TEXT: The authors present estimates of the density of dislo-
cations produced by creep in nickel. Nickel of 99.99% purity was
annealed at 1100°C for 3 hours and loaded with 5 kg/mm² at 450°C
for 610 hours. The resultant creep produced fragmentation of
grains and break-up of the fragments into blocks. The disloca-
tion density ρ was taken to be proportional to an angle θ re-
presenting the difference between orientations of individual

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Estimation of the...

blocks in a single fragment. The value of ψ was found as the angular half-width of the X-ray diffractogram peaks with an allowance for beam spread and block dimensions. Three models were tried: (I) the same mean angle ψ for all blocks; (II) a random distribution of ψ 's; (III) a Gaussian distribution of ψ 's. Model I gave the lowest dislocation density, model III the highest density, and model II yielded intermediate values. Calculations showed that initially the density ρ was between $2 \times 10^6 \text{ cm}^{-2}$ (model I) and $2 \times 10^7 \text{ cm}^{-2}$ (model III). After 610 hours of creep, the density ρ rose to a value of between $3 \times 10^8 \text{ cm}^{-2}$ (model I) and $2 \times 10^9 \text{ cm}^{-2}$ (model III). The latter value agreed well with the results of P. Gay, P. B. Hirsch and G. Kelly (Ref. 4: Acta Met., 1, 315, 1953) for cold-work nickel deformed by 6.6%. There are 1 figure, 1 table and 7 references: 5 Soviet-block and 2 non-Soviet-block. The reference to the English-language publication reads as follows: P. Gay, P. B. Hirsch, G. Kelly, Acta Met., 1, 315, 1953

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Estimation of the...

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SUBMITTED: September 15, 1959

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39469

S/058/61/000/009/026/050

A001/A101

24.7200

AUTHORS: Danilenko, V.M., Kozyrskiy, G.Ya.

TITLE: On the problem of intensity of reflections on a roentgenogram

PERIODICAL: Referativnyy zhurnal. Fizika, no. 9, 1961, 189, abstract 9E48 ("Sb. nauchn. rabot In-ta metallofiz. AN UkrSSR, 1960, no. 11, 134-149)

TEXT: The authors consider the dependence of reflection width along and across the arc of Debye rings on the beam divergence, grain size and its mosaic structure. It is shown that the longitudinal width of reflection is considerably greater than the transverse one; it exceeds the greatest of the quantities corresponding to the action of each of the three factors of broadening. The longitudinal width of reflection changes at rotation of the crystal around the axis perpendicular to the plane of this reflection and simultaneous motion of the film along the rotation axis; this reflection width depends on the mean magnitude of orientation difference of the blocks and the ratio of velocities of crystal rotation to film motion. Using the known experimental data on reflection width along the arc of Debye ring for three different conditions of film

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On the problem of intensity of reflections ...

S/058/61/000/009/026/050
A001/A101

motion, it is possible to determine mean values of orientation difference of the blocks in two directions in the crystal and the position of these stresses relative to the crystal axes.

L. B.

[Abstracter's note: Complete translation]

Card 2/2

DANILENKO, V.M.; KOZYRSKIY, G.Ya.

Method of determining the mosaic structure of deformed crystals.

Sbor. nauch. rab. Inst. metallofiz. AN URSR no.11:150-157 '60.

(MIRA 13:11)

(Crystals--Defects)

(Metallography)

KOZYRSKIY, G.Ya.; OKRAINETS, P.N.

Effect of loading methods on nickel creep characteristics. Sbor.
nauch.rab.Inst.metallofiz.AN URSR no.12:117-123 '61. (MIRA 14:8)
(Creep of nickel)

S/058/62/000/009/030/069
A006/A101

AUTHORS: Kozyrskiy, G. Ya., Okrainets, P. N.

TITLE: Changes in the fine structure of nickel grains during creep

PERIODICAL: Referativnyy zhurnal, Fizika, no. 9, 1962, 51 - 52, abstract 9E361.
("Sb. nauchn. rabot In-ta metallofiz. AN UkrSSR, 1961, no. 13,
118 - 132)

TEXT: Measurements were made of the radial width of X-ray reflection from individual grains of polycrystalline Ni (99.99%) which had been subjected to creep tests. It was established that at 350 - 550°C and stresses as high as 5 - 7.5 kg/mm², the reflection width from all the grains investigated increased during the non-steady creep stage. At the beginning of a steady creep stage, changes in the width of reflection from individual grains become noticeably less uniform. There is not only a difference in the absolute magnitude of the width but also in some cases a decrease of the latter. As steady flow develops, the width of reflection from the majority of grains decreases. The changes revealed in the reflection width are connected with the fact that the joint effect of

15181
S/601/61/000/013/013/017
D207/D302

18.11.50

AUTHORS: Kozyrskiy, G. Ya. and Kononenko, V. A.

TITLE: A study of changes of the structure of a metal in the initial stages of deformation

SOURCE: Akademiya nauk Ukrayins'koyi RSR. Instytut metalofyzyky. Sbornik nauchnykh rabot, no. 13, 1961. Voprosy fiziki metallov i metallovedeniya, 133-138

TEXT: The authors studied the initial stages of creep in nickel using an X-ray technique earlier described by them and P. N. Okra- inenko, and by G. Ya. Kozyrskiy and V. M. Danilenko. This method which consists of synchronous rocking (rotation) of a sample and a cylindrical photographic film about the same axis, gives infor- mation about individual grains in polycrystals. Samples were in the form of cylindrical rods of 5 mm diameter and 50 mm long. They were prepared from 99.99% pure nickel by adding 1% Mo. Before tests the samples were annealed in evacuated quartz ampoules at 1100°C for 70 hours. After this treatment the mean grain dimensions X

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A study of changes ...

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D207/D302

were about 0.4 mm. In X-ray measurements Cu radiation, with the $K_{\alpha 2}$ component filtered out, was employed. Creep tests were carried out at 550°C under loads of 5 and 7.5 kg/mm² applied for up to 223 hours. These loads produced deformations from 2 to 4%. Grain fragmentation occurred only during the first stage of creep, lasting several minutes. Mosaic angles (angles between orientations of blocks or fragments in a grain) increased throughout the tests. Increase of the applied load, from 5 to 7.5 kg/mm², increased the number of blocks into which grains were broken up. The X-ray results were confirmed by examination of polished sections with a metallurgical microscope. There are 5 figures and 3 Soviet-bloc references.

SUBMITTED: September 15, 1960

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X

S/601/62/000/016/003/029
E111/E451

AUTHORS: Kozyrskiy, G.Ya., Okrainets, P.N.
TITLE: Recrystallization of nickel during creep
SOURCE: Akademiya nauk Ukrayins'koyi RSR. Instytut metalofyzyky.
Sbornik nauchnykh robot. no.16. Kiev, 1962. Voprosy
fiziki metallov i metallovedeniya, 22-30

TEXT: Little published information is available on recrystallization during creep, and no experimental study has been made on the influence of recrystallization on the mechanism of creep and of creep failure. The authors consider that the effects are undoubtedly linked. They studied recrystallization during creep at 350, 500, 550 and 900°C of 99.99% purity nickel. Specimens from which the work-hardened surface layers had been removed were vacuum annealed at 1100°C and cooled at 30°C/hour. Recrystallization was studied mainly by metallography. From the results the authors conclude that under creep-test conditions the recrystallization of nickel was governed mainly by the same factors which govern recrystallization when deformation and annealing are carried out separately, i.e. degree of deformation,
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Recrystallization of nickel ...

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E111/E451

temperature and duration of annealing. In creep the influence of these factors can be markedly different, e.g. the speed as well as the degree of deformation has an important effect. This is because at low speeds and high temperatures the lattice distortions are slight, since relaxation and recovery hinder their accumulation, and consequently the only effect is the development of polygonization. At high speeds the distortions can accumulate and conditions become favorable for recrystallization, which occurs both by growth of new grains at the expense of the old and by the formation of nuclei and growth of new grains. The investigation did not provide enough evidence for assuming that any special recrystallization mechanisms came into play under the creep-test conditions. Recrystallization under the test conditions required the presence of plastically deformed grain regions. There are 7 figures.

SUBMITTED: January 26, 1962

Card 2/2

DANILENKO, V.M.; KOZYRSKIY, G.Ya.

Methods of determining mosaic structure, Sbor. nauch. rab.
Inst. metallofiz. AN URSR no.14:46-54 '62. (MIRA 15:6)
(Crystal lattices) (X-ray crystallography)

18 8/66

S/601/62/000/014/004/012

1003/1203

AUTHORS. Kozyrskiy G. Ya., and Okrainets, P. N.

TITLE: Structural changes in nickel during creep under conditions of interrupted loading

SOURCE. Akademiya nauk Ukrayins'koyi RSR. Instytut metalofyzyky. Sbornik nauchnykh rabot. no 14. Kiev, 1962. Voprosy fiziki metallov i metallovedeniya, 55-67

TEXT: X-ray, metallographic and mechanical investigations were carried out of the changes taking place in nickel under given conditions. The creep tests were carried out in vacuum which allowed the microstructural changes taking place on the surface of the samples to be investigated after each consecutive test. The relationships between the angles of the mosaic structure, the rotation of the grains, X-ray diffraction patterns, hardness and the degree of deformation imparted during the creep tests are given. The conclusions to be drawn from the data of this investigation are that the combined action of elevated temperature (500°C) and small loads (up to 3 kg/mm²) leads to a further improvement of the crystalline lattice even after the sample has been subjected to high temperature annealing at 1100°C for 3 hours, and that the nature of creep and of structural changes caused by creep under interrupted loading are different from those taking place under continuous loading. In order to define the concrete mechanism of the influence of the structure of grains on the processes of creep, and on destruction caused by creep, further meticulous investigations are required. There are 9 figures and 3 tables.

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S/601/62/000/014/005/012
1003/1203

AUTHORS: Kozyrskiy, G. Ya, and Okrainets, P. N.

TITLE: The deformation of grain boundary zones in nickel during creep

SOURCE: Akademiya nauk Ukrayins'koyi RSR. Instytut metalofyzyky. Shornik nauchnykh robot no. 14. Kiev, 1962. Voprosy fiziki metallov i metallovedeniya, 68-77

TEXT: The data given in the works of the same authors in "Voprosy fiziki metallov i metallovedeniya" (Problems of Physics of Metals and Metallurgy) no. 13, and no. 12, 1960, indicated a high degree of non-uniformity in the deformation of individual grains in polycrystalline nickel samples under various conditions of creep tests. In the present work the deformations occurring in individual grains of pure nickel (99.99%) are investigated. The creep tests were carried out in vacuum under various conditions of loading with loads of up to 5 kg/mm², and at a temperature of 500°C resulting in a recrystallization of grains. The investigation of the resulting microstructures of the grains showed the formation of lines mostly in the vicinity of grain boundaries, though sometimes also occurring within the grains. These lines are either non-uniform deformations occurring along the slip planes when the stress applied is parallel to them, or cracks when the direction of application of the stress differs considerably from that of the slip planes. The fact that published data indicate the existence of similar structures in aluminum, in aluminum-magnesium alloys, and in nickel, in nickel-aluminum and in nickel-copper solid solutions is emphasized. There are 11 figures.

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175 1203
S/601/62/000/014/006/012

1003/1203

AUTHORS: Kozyrskiy, G. Ya, and Petrunin, G. A.

TITLE: Deformation of grains located on the surface and within polycrystalline samples during creep tests

SOURCE: Akademiya nauk Ukrayins'koyi RSR. Instytut metalofyzyky. Sbornik nauchnykh rabot. no 14. Kiev, 1962. Voprosy fiziki metallov i metallovedeniya, 78-83

TEXT: The usual accepted method for judging the structural changes taking place in metals during creep tests by investigations carried out on the surface of the samples is erroneous, as the surface grains with one or more free faces are under different conditions than those lying beneath the surface, especially at elevated temperatures. In the present work the authors investigated by X-ray and by metallographic methods whether the deformation of the surface grains in the samples is the same as that in the grains lower down, when the total deformation in 99.99% pure nickel samples is 5 to 7% as result of creep test. The structure of the grains lying 2 mm beneath the surface was investigated after cutting the sample and electrolytically removing the cold-worked surface. The conclusion is drawn that the mean deformation of grains on and beneath the surface is the same. There are 2 tables and 1 figure

AB

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E111/E451

AUTHORS: Drynov, A.D., Kozyrskiy, G.Ya., Okrainets, P.N.
TITLE: Vacuum installation for the creep testing of metals
SOURCE: Akademiya nauk Ukrayins'koyi RSR. Instytut metal'fyziky.
Sbornik nauchnykh rabot, no.16. Kiev, 1962. Voprosy
fiziki metallov i metallovedeniya. 194-197

TEXT: Vacuum creep-testing gives useful results which are more amenable to analysis. The installation is described and shown in the figure where 1 is a massive metal plate, 4 is a cylindrical hood 500 mm diameter by 700 mm tall, raised by the winch 5. The working pressure in the hood is 10^{-5} mm Hg. The top end of the specimen is supported by the massive columns 2, while the bottom is loaded by a lever with a 5:1 ratio. The lever is aligned either by a movable support adjusted by the worm gear 8 and the contact-relay 9, or manually. Either constant or smoothly-varying loading is possible. The specimen holder 7 (enlarged view inset) is designed for frequent removal without damage. The indicator 13 shows elongation, its readings being calibrated from marks on the specimen. For convenience the
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Vacuum installation ...

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E111/E451

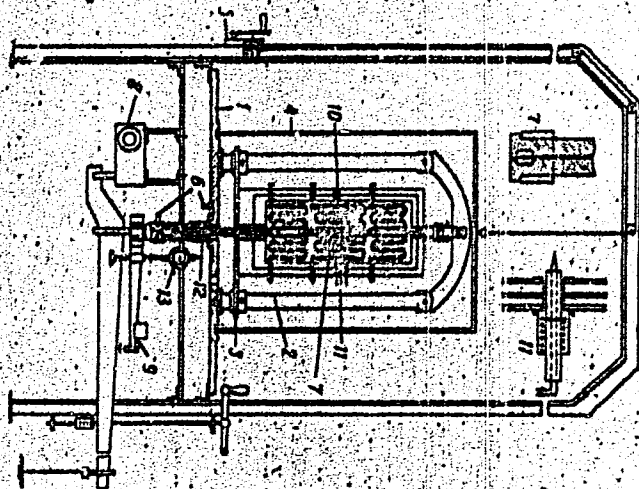
furnace is divided, one half being attached to the adjustable support 3, the other removable. The heater is similarly divided and each half is supplied with up to 12 V. Thermal insulation is by radiation shields, giving very low thermal inertia and a maximum working temperature of 1000°C. Specimen temperature is measured with three thermocouples 11, the junctions being pressed against the specimen by a tungsten spring (enlarged view inset). A magnetic-amplifier temperature controller is used, which will be described in a further communication; the pick-up of the controller is situated at 10. There is 1 figure.

SUBMITTED: January 26, 1962

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Vacuum installation ...

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Figure.

S/126/62/014/006/014/020
E193/E383

AUTHOR: Kozyrskiy, G.Ya.

TITLE: The high-temperature range of the beneficial effect
of polygonized structure on creep

PERIODICAL: Fizika metallov i metallovedeniye, v. 14, no. 6,
1962, 917 - 924

TEXT: One of the conclusions of work carried out by
Zschokke and Niehus (J. Iron Steel Inst., 1947, 156, 271) was that
preliminary work-hardening had no beneficial effect on the creep-
resistance of alloys stressed at temperatures approaching that
at which recovery took place in a work-hardened material. Some
experimental results obtained earlier by the present author contra-
dicted this theory and indicated that a more detailed study of
the problem was required - hence the present investigation, con-
ducted on 99.99% pure nickel. The tensile creep tests were
carried out in vacuum on cylindrical test pieces (5 mm in diameter,
50 mm long) both in the annealed condition (3 h at 1 100 °C) and
after varying degrees of preliminary plastic deformation at the
test temperature, which ranged from 350 - 900 °C. Creep tests were
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The high-temperature range

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periodically interrupted in some cases and the test pieces examined metallographically and by X-ray diffraction. Typical results obtained for specimens tested at 550 °C under a stress of 6 kg/mm² are reproduced in Fig. 1, where the time-to-rupture (τ , hrs - first scale) and the rate of steady creep (v , %/h - second scale) are plotted against the degree (ϵ_0 , %) of preliminary deformation at the test temperature. Similar results were obtained at other temperatures. Metallographic and X-ray diffraction analysis showed no evidence of recrystallization in the specimens which, after being given the optimum degree of preliminary deformation, were tested to fracture. Conclusions. 1) For each temperature there is an optimum degree of preliminary deformation resulting in the formation of a specific polygonized sub-structure, which gives rise to a maximum increase in the creep-resistance of Ni at that temperature. The optimum values of preliminary deformation at 550, 700 and 900 °C have been found to be 2.9, 2.8 and 1.5%, respectively. 2) The dislocation mechanism of plastic deformation predominates in nickel tested at 350-900 °C under stresses ranging from 7.5 - 1.0 kg/mm², respectively, the

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The high-temperature range

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E193/E383

diffusion mechanism accounting only for 10^{-5} - 10^{-4} of the total strain. This explains the beneficial effect of the polygonized structure on the high-temperature properties of Ni. 3) There is no definite temperature limit at which the preliminary deformation ceases to have a beneficial effect on the resistance of Ni to creep. The effect persists at relatively high temperatures (900 °C, which is 600 °C above the recrystallization temperature of Ni), the optimum degree of preliminary deformation decreasing with increasing temperature. This finding is in direct contradiction to the generally accepted view that the recrystallization temperature constitutes a threshold above which the fine structure of the metal cannot be utilized to improve its creep characteristics. There are 4 figures.

ASSOCIATION:

Institut metallofiziki AN SSSR
(Institute of Physics of Metals of the AS USSR)

SUBMITTED:

February 28, 1962

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S/601/62/000/016/004/029
E193/E383

AUTHORS: Kozyrskiy, G.Ya. and Kononenko, V.A.

TITLE: The effect of chromium and boron on the creep of nickel

SOURCE: Akademiya nauk Ukrayins'koyi RSR. Instytut metalofyzyky. Sbornik nauchnykh rabot. no. 16. Kiyev, 1962. Voprosy fiziki metallov i metallovedeniya. 31 - 38

TEXT: Mechanical tests, metallographic examination and X-ray diffraction measurements were used to study the effect of 1.5% Cr and 0.01% B additions on the rate of primary and steady creep of Ni. The creep tests were carried out at 550 °C under stresses of 5 - 15 kg/mm² on specimens annealed to obtain an average grain-size of approximately 0.5 mm. The results of the first series of experiments showed that both Cr and B additions brought about a decrease in the rate of creep, but that the effect of Cr on the primary and steady creep rate was, respectively, more and less pronounced than that of B. It was also found that the rate of creep of the Ni-Cr alloy was slower in air than in vacuum, this effect being attributed to the formation of an oxide film acting

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The effect of

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as a barrier to the movement of dislocations. Further measurements showed that Cr considerably slowed down the increase in the degree of misalignment of the mosaic blocks during creep and that even under relatively high stresses the deformation in the early stages of creep was not uniformly distributed. This conclusion was confirmed by microhardness measurements. The results of statistical analysis of these tests are reproduced in Fig. 1, showing the microhardness (H_v , kg/mm²) distribution curves for specimens: 1 - before the creep tests; 2 - after 36-h creep at 550 °C (total deformation 0.4%); 3 - after 96-h creep, and 4 - after rapid deformation in creep. Addition of B had a similar effect on the rate of increase in the degree of misalignment of the mosaic blocks, particularly in the steady-creep stage, i.e. when the effect of this addition on the rate of deformation was also most pronounced. Metallographic examination of the surface of Ni-Cr and Ni-B specimens tested in creep showed that both Cr and B slowed down the polygonization and recrystallization processes. The results of the present investigation indicate that Cr and B reduce considerably the rate of dislocation climb in Ni, thus providing

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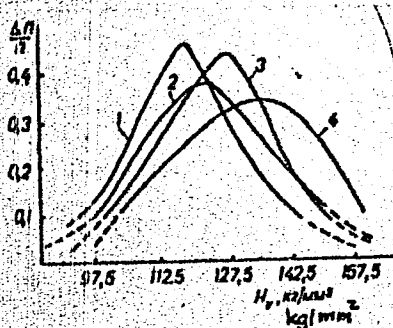
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The effect of

experimental support for the modern concepts, based on the dislocation theory of the function of alloying elements in alloys with high strength at elevated temperatures.
There are 3 figures and 4 tables.

SUBMITTED: January 26, 1962

Fig. 1:



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KOZYRSKIY, G.Ya.; OKRAINETS, P.N.

Nickel recrystallization during creep. Sbor. nauch. rab. Inst.-
metallofiz. AN URSR no.16:22-30 '62. (MIRA 16:5)
(Creep of nickel) (Crystallization)

AID Nr. 984-13 6 June

CREEP OF NICKEL (USSR)

Kozyrskiy, G. Ya., and G. A. Petrunin. IN: Akademiya nauk UkrSSR.
Institut metallofiziki. Sbornik nauchnykh trudov, no. 16, 1962, 39-43.
S/601/62/000/016/005/029

The effect of the degree and temperature of prestraining on the creep behavior of 99.99% pure Ni vacuum annealed at 1100°C for 3 hrs has been studied. The effect of the prestrain temperature was studied on specimens prestrained by 6% at 20, 350, 550, or 700°C. Results of creep tests at 550°C under a stress of 6 kg/mm² show that with an increase in prestrain temperature from 20 to 350, 550, and 700°C, rupture life decreases from 60 to 52, 21, and 17 hrs, respectively; the duration of second-stage creep decreases from 55 to 50, 19, and 6 hrs, respectively; and the second-stage creep rate increases from 0.04% at 20 and 350°C to 0.23 and 0.5% at 550 and 700°C, respectively. Creep tests (under the same conditions as above) of the specimens prestrained at a constant temperature of 550°C by 2.5, 2.9, 6, and 13% showed

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AID Nr. 984-13 6 June

CREEP OF NICKEL [Cont'd]

S/601/62/000/016/005/029

that a 2.9% prestrain increased the average rupture life from 20 hrs for annealed specimens to 80 hrs, while a 6% prestrain reduced it to 20 hrs again, and a 13% prestrain to less than 20 hrs. A similar pattern of creep behavior was observed in tests at 700 and 900°C with specimens prestrained at 20°C. The optimum degree of prestrain found was to be 2.8% for 700°C and 1.4% for 900°C. Thus, for each temperature there is an optimal degree of prestraining resulting in the highest heat resistance. [MS]

Card 2/2

DRYNOV, A.D.; KOZYRSKIY, G.Ya.; OKRAINETS, P.N.

Vacuum equipment for testing the creep of metals. Sbor. nauch.
rab. Inst.metallofiz. AN URSR no.16:194-197 '62. (MIRA 16:5)
(Creep of metals) (Vacuum apparatus)

KOZYRSKIY, G.Ya.

High temperature region of a polygonized structure with positive effect
on its creep. Issl. po zharoproch. splav. 10:8-15 '63. (MIRA 17:2)

KOZYRSKIY, G.Ya.; PETRUMIN, G.A.

Effect of polygonization and recrystallization on the creep of
nickel. Sbor. nauch. rab. Inst. metallofiz. AN URSR no.17:89-
97 '63. (MIRA 17:3)

DRINOV, A.D.; KOZYRSKIY, G.Ya.; OKRAINETS, P.N.

High-accuracy contactless temperature regulator. Sbor. nauch. rab.
Inst. metallofiz. AN URSR no.17:193-198 '63.

Method of the control of the creep of high pressure steam pipes
during their use. Ibid.:199-208 (MIRA 17:3)

ACCESSION NR: AT4013920

S/2659/63/010/000/0008/0015

AUTHOR: Kozy*rskiy, G. Ya.

TITLE: The high-temperature region of the positive influence of a polygonized structure on creep

SOURCE: AN SSSR. Institut metallurgii. Issledovaniya po zharoprochny*metallov, v. 10, 1963, 8-15

TOPIC TAGS: polygonization, creep, high temperature creep, plastic deformation, metallography, roentgenography

ABSTRACT: There are many pure metals which are polygonized during creep at high temperatures. The influence of the substructure on the resistance to creep and on the form of the creep curves was studied in the works of McLean, Oding, Ivanova, and Sherby et al. The present paper discusses an experiment performed to determine the influence of a polygonized structure on creep in 99.99% pure nickel. Round samples with a length of 55 mm for the working piece and a diameter of 5 mm after mechanical finishing) were polished, burnished, and then annealed in a vacuum for 3 hours at 1100C. After annealing, the mean diameter of the grains was 0.4 mm. Tests for creep were carried out in a vacuum at 550, Card 1/2

ACCESSION NR: AT4013920

700, and 900C, and accordingly matched loads. Creep resistance was determined as follows: under carefully controlled laboratory conditions, samples were loaded for a designated period of time, annealed at room temperature, and then investigated by metallographic and roentgenographic methods. The results of the investigation were as follows: (1) For each temperature there is a certain substructure and an optimal degree of preliminary deformation producing the most effective increase in heat-resistance. (2) Investigation of the mechanism of plastic deformation of nickel in the temperature interval 350-900C and at pressures of 0.1-7.5 kg/mm² shows that under all conditions the basic role belongs to the dislocation mechanism of plastic deformation. The contribution of the diffusion mechanism under these conditions is insignificant. (3) The region of the positive influence of the polygonized structure on creep at small degrees of deformation does not have a temperature limit. The exaggeration of the influence of the diffusive properties of plastic deformation and the insufficient investigation of the polygonized structure at high temperatures caused this field to be unused for solving high-temperature problems. Orig. art. has: 4 figures.

ASSOCIATION: Institut metallurgii AN SSSR (Metallurgical Institute AN SSSR)

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DATE ACQ: 27Feb64

ENCL: 00

SUB CODE: MM

NO REF SOV: 015

OTHER: 013

Card 2/2

ACCESSION NR: AT4010693

S/2601/63/000/017/0089/0097

AUTHOR: Kozy*rsldy, G. Ya.; Petrunin, G. A.

TITLE: The effect of polygonization and recrystallization on the creep of nickel

SOURCE: AN UkrRSR. Insty*tut metalofizy*ky*. Sbornik nauchny*kh trudov, no. 17, 1963. Voprosy* fiziki metallov i metallovedeniya, 89-97

TOPIC TAGS: Creep, polygonization, recrystallization, deformation nickel, nickel creep

ABSTRACT: In some pure metals, among them nickel, creep occurs during polygonization. Roentgengraphic and metallographic investigations of polycrystalline samples of annealed-nickel tested for creep showed that during the process of creep a polygonized structure was formed, as a result of which, resistance to creep increased. The speed of creep and time before disintegration depended on the degree of deformation from the initial polygonized structure of the samples. It depended also on the intensity of the process of polygonization and recrystallization taking place during creep. The intensity of these processes was determined to a considerable degree by the temperature and the initial structure. If the metals were strengthened, either as a result of previous deformation

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ACCESSION NR: AT4010693

or during the stage of incomplete creep, then during further creep a return to recrystallization was observed. If the initial deformation was sufficiently small, then during annealing which followed the deformation, a state of stable polygonization was reached which prevented recrystallization. In the cases when the initial deformation was sufficiently large, recrystallization occurred simultaneous with polygonization. This and other data were interpreted as follows: the polygonized structure formed during creep of before the test slowed down the process of creep; the maximally stable state of polygonization was obtained by a previous deformation equal to 2.9%; these samples had the lowest degree of creep and highest degree of durability. On the basis of investigations described in the article, the authors reached the following conclusions: (1) The stability of the initial polygonized structure during creep depends on the degree of previous deformation. (2) With an optimal degree of previous deformation the most stable state of polygonization is obtained. This polygonization has the highest resistance to creep and recrystallization. (3) Substructures formed as a result of deformations which differ from the optimal deformation have less resistance to recrystallization and creep. Orig. art. has: 6 figures and 1 table.

Card

2/3

ACCESSION NR: AT4010693

ASSOCIATION: Insty*tut metalofizy*ky* AN Ukr RSR (Institute of the Metallurgical Physics
AN Ukr RSR

SUBMITTED: 00

DATE ACQ: 31Jan64

ENCL: 00

SUB CODE: SS, MM

NO REF SOV: 005

OTHER: 005

Card 3/3

KOZYRSKIY, G. Ya.; OKRAINETS, P.N.

Polygonization in nickel during creep. Sbor. nauch. rab.
Inst. metallofiz. AN URSR no.18:74-82 '64 (MIRA 17:8)

Deformation and structural changes in nickel during an even
application of load. Ibid.:83-89

1-44712-62 EWT(m)/EWP(w)/EWA(d)/T/EWP(c)/EWP(k)/EWP(z)/EWP(b)/EWA(c)

PT-4/Pad IJP(c) JD/HW

S/2601/64/000/020/0042/0051

ACCESSION NR: AT5008870

AUTHOR: Kozyrskiy, G. Ye. ; Okrainets, P. N. ; Petrinin, G. A.

TITLE: Characteristics of nickel structures with high creep resistance

SOURCE: AN UkrSSR, Institut metallofiziki, Sbornik nauchnykh trudov, no. 20, 1964, Voprosy fiziki metallov i metallovedeniya (Problems in the physics of metals and physical metallurgy), 42-51

TOPIC TAGS: nickel structure, creep resistance, nickel creep, nickel heat treatment, plastic deformation, strain hardening

ABSTRACT: The aim of this study was twofold: (1) to study the change in the structure of nickel during creep at 700C from the original state after high-temperature annealing, and (2) to study the change in structure after a preliminary cold deformation and its influence on the structural changes in subsequent creep tests, since such data are necessary for the determination of the nature of structural states which promote an increase in deformation resistance and in the life of metals during creep. Both sets of nickel samples were examined by x-ray diffraction in their original state (annealing at 1100C for 3 hrs). The data show that the influence of preliminary cold deformation on

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1. 44712-65

ACCESSION NR: AT5008870

the main creep characteristics observed in mechanical creep tests is determined by the difference in the original structural states. Data on the disorientation and fragmentation in the grains indicate that cold plastic deformation is distributed more uniformly in polycrystals than hot deformation, particularly in creep. The optimum substructure is characterized by the greatest possible hardening which does not cause the development of recrystallization in the course of creep tests. The initial substructure of the metal determines the substructure of the steady stage of creep and thus the deformation rate and the duration of this stage. Orig. art. has: 3 figures and 1 table.

ASSOCIATION: Institut metallofiziki, AN Ukr SSR (Institute of the Physics of Metals, AE UkrSSR)

SUBMITTED: 25Mar64

ENCL: 00

SUB CODE: MM

NO REF SOV: 008

OTHER: 002

mop
Card 2/2

L 41360-65 ENP(k)/ENP(x)/EWA(c)/EWT(w)/ENP(b)/T/EWA(d)/ENP(e) Pf.4/Pad TJP(1)
 ACCESSION NR: AP4048095 JD/KW 8/0126/84/018/003/0454/0456 21
 6

AUTHOR: Kozyrakiy, G. Ya.; Larikov, L. N.; Petrinin, G. A.; Shmatko, O. A.

TITLE: The effects of the degree of deformation on polygonization and recrystallization of nickel.

SOURCE: Fizika metallov i metallovedeniye, v. 18, no. 3, 1964, 454-456

TOPIC TAGS: nickel deformation, polygonization, recrystallization, X ray analysis, metallographic examination

ABSTRACT: An investigation of the effects of deformation on the polygonization and recrystallization of Ni showed that the presence and the location of the point of intersection of the lines describing this relationship are conditional and affected by the choice of the quantitative characteristic of the two processes. Experiments were carried out with 99.99% pure Ni melted in argon. Specimens were compressed at different temperatures to 30-80%, annealed for 8 hrs. and examined by metallographic and X-ray methods. The temperature at which the initial recrystallization nuclei attain 10^{-3} cm within eight hours was chosen as the quan-

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L 41360-65

ACCESSION NR: AP4046095

titative characteristic for recrystallization and for polygonization--the temperature at which interference spots narrow by 25%. In Ni compressed by 80% the initial 10^{-3} cm nuclei appear at 280 C and X-ray interference lines narrow by 20%. The findings of the authors stand in good agreement with other papers. Orig. art. has: 3 figures

ASSOCIATION: Institut metallofiziki AN UkrSSR (Institute of Metal Physics, AN UkrSSR)

SUBMITTED: 15Oct63

ENCL: 00

SUB CODE: MM

NO REF SOV: 007

OTHER: 003

Card

2/2

KOZYRSKIY, G. Ya.; KONONENKO, V.A.

Vacuum chamber in an IP-4M unit. Zav. lab. 30 no.10:1263-1264
'64. (MIRA 18:4)

1. Institut metallofiziki AN UkrSSR.

L 55975-65 EWT(1)/ENT(2)/ENP(W)/EWA(3)/T/IMP(4)/EEC(b)-2/ENP(b)/EWA(s)
 P1-4 IJP(c) JD/GG
 ACCESSION NR: AP5012505

UR/0032/65/031/005/0623/0624
 539.16.07

AUTHORS: Kozyrskiy, G. Ya.; Kanonenko, V. A.; Iklyarov, O. Ye.

TITLE: An x-ray camera for studying the mosaic structure of crystals

SOURCE: Zavodskaya laboratoriya, v. 31, no. 5, 1965, 623-624.

TOPIC TAGS: crystal structure; x ray photography; metal grain structure / MBS 2
microscope

ABSTRACT: The authors have devised a camera for determining mosaic structure in crystals. The specimens in this camera may be rotated about any axis perpendicular to the incident beam by having two mutually perpendicular axes of rotation with the direction of the incident beam parallel to one of them. This rotation has caused reflection to disappear in older cameras because of the problem of beam shape, which is elliptical. This disadvantage is eliminated in the described setup by keeping the relative position of specimen to beam fixed. Another source of error in older cameras, shifting of grains during deformation, has been removed by developing a special holder for the specimen, allowing compensation for any deformation. The camera permits complete determination of

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L 55975-65

ACCESSION NR: AP5012505

mosaic pattern in grains, permits study of grain distribution (about any axis of rotation) caused by creep of metal at high temperature, and also allows observation of other structural changes in metals during deformation. Computations were made by means of an MBS-2 microscope. Orig. art. has: 1 figure.

ASSOCIATION: Institut metallofiziki Akademii nauk UkrSSR (Institute of the Physics of Metals, Academy of Sciences, UkrSSR)

SUBMITTED: 00

ENCL: 00

SUB CODE: ES, SS

NO REF SOV: 001

OTHER: 000

4m
Card 2/2

L 31567-66 EWT(m)/EWP(w)/T/EWP(t)/ETI IJP(c) JD/HW/GD/JH
ACC NR: AT6010588 SOURCE CODE: UR/0000/65/000/000/0132/0146

AUTHOR: Kozyrskiy, G. Ya. ; Kononenko, V. A.

ORG: Institute of Metal Physics, AN UkrSSR (Institut metallofiziki AN UkrSSR)

TITLE: Effect of aluminum on structural changes in nickel during creep

SOURCE: AN UkrSSR. Fazovyie prevrashcheniya v metallakh i splavakh (Phase transformations in metals and alloys). Kiev, Naukova dumka, 1965, 132-146

TOPIC TAGS: nickel, nickel alloy, aluminum alloy, creep

ABSTRACT: Structural changes occurring during creep of pure nickel and a nickel alloy with 2.93% Al were investigated by subjecting the samples to heat treatment and annealing, then measuring the microhardness, disorientation, and deformation during creep, and using X-ray diffraction analysis. The structure formed during creep was found to be stable during heating without loading up to temperatures higher than the testing temperatures. Addition of 2.93% Al has a substantial effect on the creep of nickel. Deformation during its first stage decreases, and so does the rate of steady-state creep, while the growth of disorientation is hindered. Because it is unevenly distributed over the body of the grains, aluminum does not decrease the inhomogeneity of the distribution of plastic deformation. The inhomogeneous distribution of plastic deformation causes a concentration of stresses in certain parts of the grains (most often in the boundary region). Accumulation of stresses may lead to the

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L 31567-66

ACC NR: AT6010588

formation of microcracks. The formation of folds in the body of the grain or grain migration promotes relief of the stresses. The presence of Al hinders the processes of polygonization and recrystallization. A nonuniform distribution of the impurity may cause the formation of a toothlike shape of the grain boundaries. Orig. art. has: 9 figures and 1 table.

SUB CODE: 11 / SUBM DATE: 18Dec64 / ORIG REF: 017 / OTH REF: 008

Card 2/2 LC

L 41747-66 EWT(m)/EWP(w)/T/EWP(t)/ETI LIP(c) JD/HW
 ACC NR: AP6018041 A SOURCE CODE: UR/0185/66/011/006/0675/0677

AUTHOR: Kozyrs'kyi, H. Ya.--Kozyrskiy, G. Ya.; Petrinin, H. O.--Petrinin, G. A. 71

ORG: Institute of Metal Physics, AN UkrSSR, Kiev (Instytut metalofizyky AN URSR) 0

TITLE: Effect of the prestressing temperature on the final structure and on the resistance of nickel to creep

SOURCE: Ukrayins'kyi fizychnyy zhurnal, v. 11, no. 6, 1966, 675-677

TOPIC TAGS: nickel, creep, crystal lattice structure, temperature dependence, high temperature strength

ABSTRACT: The purpose of the investigation was to determine the influence of the prestressing temperature on the disorientation of the substructure elements of nickel and to ascertain the effect produced as a result on the behavior of the nickel in creep. Nickel 99.99% pure was tested at 700C and a load of 2.5 kg/mm². The samples were prepared and their structure tested with x-rays by a procedure described earlier (G. Ya. Kozyrskiy et al., Issledovaniya po zharoprochnym splavam, v. VI, Izd-vo AN SSSR, 1960, p. 17). The nickel was deformed by tension to different degrees, from 0 to 4%, at temperatures -196, 20, and 300C at a rate of 4×10^{-3} sec⁻¹. Before the prestressing the samples were annealed at 1100C for 4 hours and cooled slowly. Mechanical tests have shown that the best endurance to creep was exhibited by samples prestressed at 300C to 3%, or those prestressed at -196 and 20C to 2%. The results are discussed in light of data on the substructure elements produced in the nickel

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L 41747-66

ACC NR: AP6018041

under various conditions of annealing and prestressing, and the effect that the stressing temperature has on the relative angles between the substructure elements. Orig. art. has: 1 figure and 1 table.

SUB CODE: 20/ SUBM DATE: 11Jan66/ ORIG REF: 004/ OTH REF: 001

Card 2/2 *20*

L 09013-67 EWT(d)/EWT(m)/EWP(w)/EWP(v)/EWP(t)/ETI/EWP(k)/EWP(h)/EWP(l) — IJP(c)
 ACC NR: AP6027792 JD/HW SOURCE CODE: UR/0126/66/022/001/0108/0111

AUTHOR: Kozyrskiy, G. Ya.; Kononenko, V. A. 45
43

ORG: Institute of Metal Physics, AN UkrSSR (Institut metallofiziki AN UkrSSR)

TITLE: Investigation of creep in alloyed nickel subjected to preliminary deformation

SOURCE: Fizika metallov i metallovedeniye, v. 22, no. 1, 1966, 108-111

TOPIC TAGS: tensile testing machine, nickel base alloy, creep mechanism, metal deformation / IP-4M tensile testing machine

ABSTRACT: The article deals with the effect of preliminary deformation performed at room temperature on the creep of alloyed Ni at 700°C. The investigation was performed on specimens ($d = 5$ mm, $l = 50$ mm) of two alloys, representing solid solutions of Ni + 19.8 wt. % Cr and Ni + 1.18 wt. % Al, annealed at 1100°C until their grain size became 0.4-0.8 mm, which were stretched at room temperature to various degrees of deformation in an IP-4M machine at a straining rate of 0.05 mm/sec, after which they were subjected to stabilizing annealing at 800°C and creep tests at 700°C. The Ni-Cr specimens were tested under a stress of 10 kg/mm² and the Ni-Al specimens, under 2.5 and 5 kg/mm². Findings: for Ni-Cr

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UDC: 539.376:546.74:546.797:620.186.4

L 09013-67

ACC NR: AP6027792

specimens the optimal degree of deformation was found to be 10% (lowest rate of steady-state creep and longest life) (Fig. 1), whereas for Ni-Al specimens this optimal degree was found

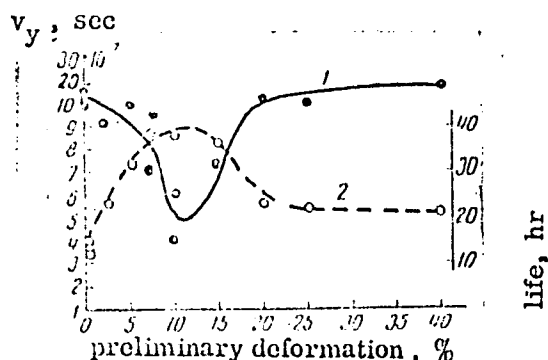


Fig. 1. Rate v_y (1) of steady-state creep and life (2) of the alloy Ni + 19.8 wt.% Cr under a load of 10 kg/mm² at 700°C as a function of degree of preliminary deformation at room temperature

to be 5%. It is shown that the optimal degree of deformation must be that which, while increasing the creep resistance of the metal, still does not provoke any intense recrystallization processes. Increasing the load on the Ni-Al specimens from 2.5 to 5 kg/mm² eliminates the positive effect of preliminary deformation. As a metallographic examination showed, cross slip was absent in the specimens stressed at 2.5 kg/mm², whereas it was intense in the

End 2/3

1. 09013-67
ACC NR: AP6027792

specimens stressed at 5 kg/mm^2 . This gives reason to believe that the concomitant disappearance of the substructural hardening effect is associated with a change in the mechanism of creep on increase in stresses, considering that cross slip makes it possible for screw dislocations to evade the pile-up barriers. Orig. art. has: 2 figures.

SUB CODE: 11, 20/ SUBM DATE: 06Jan65/ ORIG REF: 010/ OTH REF: 007

Cord 3/3 nst

KOZYRSKIY, N.

A modest gift. Prof.-tekh. obr. 12 no.4:33 Ap'55. (MLRA 8:7)

1. Direktor remeslennogo uchilishcha no.22 (g.Nikolayev).
(Nikolayev--Technical education)

Kozyuberda, A.F.

USKOV, A.A., geroy Sotsialisticheskogo Truda; DEGTYAREV, V.I.; PO-
POV, V.K.; GRACHEV, L.I.; KHIZHNYACHENKO, P.Ye.; KOZYUBERDA, A.F.;
PISKUNOV, Ye.S., gornyy inzhener; SEDYKH, D.A.; SOROTOKIN, M.S.;
DARCHIYA, L.V.; TANKILEVICH, A., gornyy inzhener.

Soviet miners celebrate Miner's Day with new achievements in pro-
duction. Ugol' 29 no.8:5-20 Ag '54. (MLRA 7:8)

1. Glavnyy inzhener kombinata Rostovugol' (for Uskov). 2. Uprav-
lyayushchiy trestom Chistyakovatratsit (for Degtyarev). 3. Up-
ravlyayushchiy trestom Vakhrushevugol' (for Popov). 4. Uprav-
lyayushchiy trestom Molotovugol' (for Grachev). 5. Nachal'nik
shakhty "Zapadnaya-Kapital'naya" tresta Nesvetayantratsit (for
Khizhnyachenko). 6. Nachal'nik shakhty No.7 tresta Nesvetayantratsit
(for Kozyuberda). 7. Nachal'nik shakhty no.17-bis tresta Chistya-
kovatratsit (for Piskunov). 8. Nachal'nik shakhty no.1 "TSentral'-
naya" tresta Krasnoarmayskugol' (for Sedykh). 9. Upravlyayushchiy
trestom Prokop'yevskshakhtostroy (for Sorotokin). 10. Nachal'nik
Stroyupravleniya No.2 tresta Tkvarchelshakhtostroy (for Darchiya).
11. Ol'zherasskoye shakhtostroitel'noye upravleniye (for Tankilevich).
(Coal mines and mining)

KOZYUBERDA, H.F.

KOZHEVIN, V.G.; AFONIN, A.A.; FAT'YANOV, N.M.; SOLLOGUB, V.P.; KOZYUBERDA,
A.F., gornyy inzhener; PRYAKHIN, V.A.; SHINKOVSKIY, A.V.; SUKHACHEV,
B.A.

Let's be ready for the tenth celebration of Miners' Day with new
industrial achievements. Ugol' 32 no.8:4-17 Ag '57. (MLRA 10:9)

1. Kemerovskiy Sovnarkhoz (for Kozhevin). 2. Glavnyy inzhener tresta
Pervomayskugol' (for Afonin). 3. Glavnyy inzhener tresta Nesvetay-
antratsit (for Fat'yanov). 4. Glavnyy inzhener tresta Kopeyskugol'
(Sollogub). 5. Ayutinskoye shakhtoupravleniye (for Kozyuberda).
6. Shakhta im. Rumyantseva tresta Kalininugol' for Pryakhin). 7. Na-
chal'nik ordena Lenina shakhty No.9 tresta Snezhnyanantratsit (for
Shinkovskiy). 8. Nachal'nik shakhty No.22 "Lomintsevskaya tresta
Shchekinugol' (for Sukhachev).

(Coal mines and mining)

NESTEROV, P.P.; SHABANOV-KUSHNARENKO, Yu.P.; KOZYUBERGA, N.I.

New method for determining stresses in wire ropes. Zav.lab. 27
no.2:191-194 '61. (MIRA 14:3)

1. Khar'kovskiy gornyy institut i Stalingradskiy staleprovolochno-
kanatnyy zavod.
(Wire rope—Testing) (Strains and stresses)

KOZYUBERDA, N.I., inzh.

Relation between the twisting of strands and the distribution of
strains in wire cables. Sbor. trud. Inst. gor. dela AN URSS
no.12:135-141 '61. (MIRA 15:11)
(Wire rope) (Strains and stresses)

KOZYUBERDA, N.I., inzh.

Determining elastic deformations of a straight, spiral strand
wire rope. Izv. vys. ucheb. zav.; gor. zhur. 7 no.10:124-129
'64. (KIRA 18:1)

1. "Har'kovskiy institut gornogo mashinostroyeniya, avtomatiki i
vychislitel'noy tekhniki. Rekomendovana kafedroy gornoy mekhaniki.

KOZYUK, S.M., inzhener (st.Murom)

Using continuous train classification in marshalling yards. Zhel.
dor.transp. 37 no.6:74-75 Je '56. (MLRA 9:8)
(Railroads--Making up trains)

KOZYUK, S.M., revizor po bezopasnosti dvizheniya poyezdov (Kiyev)

Safety is our common concern. Put' i put. khoz. 9 no.11:
30-31 '65. (MIRA 18:11)

SAPRYGINA, YE. S.; KOZYUKINA, N. I.

Wheat

Significance of the place origin of winter wheat varieties. Sel. i sem. 19 No. 9, 1952.

Monthly List of Russian Accessions, Library of Congress, December 1952. UNCLASSIFIED.

Kozyukov, A.V.

p. 6

PHASE I BOOK EXPLOITATION

SOV/3848
SOV/11-M-97

Moscow. Aviatsionnyy institut imeni Sergo Ordzhonikidze

Prisoyedineniye dopolnitel'noy massy v struynykh apparatakh;
sbornik statey (Mass-Flow Augmentation in Jet Engines;
Collection of Articles) Moscow, Oborongiz, 1958. 238 p.
(Series: Its: Trudy, vyp. 97) Errata slip inserted.
2,210 copies printed.

Ed. (Title page): A.V. Kvasnikov, Professor; Ed. (Inside
book): S.G. Boshenyatov (Deceased); Managing Ed.:
A.S. Zaymovskaya, Engineer; Ed. of Publishing House:
T.A. Valedinskaya; Tech. Ed.: L.A. Lebedeva.

PURPOSE: This collection of articles is intended for scientific
workers at engineering schools and research institutes and also
for engineers working in experimental design offices.

COVERAGE: This collection contains abridged dissertations from
the Department of Aviation Engine Theory, Faculty No. 2, of
the Moskovskiy aviatsionnyy institut (Moscow Aviation Institute)

Card 1/12

Mass-Flow Augmentation in Jet Engines (Cont.)

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during the period from 1946 to 1953. The articles consider various problems arising in augmenting the mass flow in jets and in utilizing the additional mass flow for increasing the thrust of jet engines. References accompany each article.

No personalities are mentioned.

TABLE OF CONTENTS:

Foreword

3

Bogolyubov, I.S., Candidate of Technical Sciences. Initial Phase of Flow Mixing in an Ejector

5

1. Introduction

5

2. Theory of the mixing of flows

6

3. Experimental investigation of the mixing process of flows in an ejector

37

4. Conclusions

42

This paper is a theoretical study of the mixing process in an ejector used for mass-flow augmentation in a jet engine. The theory considers the initial phase of the mixing process for the case where the basic flow is subsonic. Fundamental equations are derived which characterize the mixing process in the entrance section of

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Mass-Flow Augmentation in Jet Engines (Cont.)

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the mixing chamber and permit the calculation of the length and the profile of the mixing-chamber wall, as well as the effect of the ejection coefficient and the turbulence factor on the mixing. It was found that the length of the initial sections of the mixing chamber depends primarily on the ejection coefficient μ and the magnitude of the test constant α which characterize the structure of the turbulent flow of the driving gas. The length of the mixing chamber is essentially independent of the difference in the velocities and temperature of the flows. The profile of the wall of the entrance section is extremely close to a straight line, slightly inclined with respect to the ejector axis. This angle of inclination depends primarily on μ , α , the velocity ratio u_2/u_1 , and the temperature ratio T_2/T_1 . The compressibility of the basic flow has a negligible effect on the mixing process up to sonic velocity. The analytical results are supported by experiments with an air ejector. As an incidental result of the study it was shown that, for a mass flow of the basic jet equal to 0.5 kg/sec and a pressure ratio of 1.85, an increase in thrust equal to 25-35 percent of the thrust of the basic jet could be obtained.

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Mass-Flow Augmentation in Jet Engines (Cont.)

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Mikhalev, S.V., Candidate of Technical Sciences. Investigation of the Flow in a Two-Dimensional Nozzle With an Ejector

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| 2. Plane-parallel ejector (general case) | 44 |
| 3. Plane-parallel ejector with rectilinear walls | 47 |
| 4. Reactive thrust of a plane-parallel nozzle with an ejector | 51 |
| 5. Calculation data | 59 |
| 6. Conclusions | 69 |
| | 85 |

This paper presents a theoretical investigation of the parameters of a gas flow at the entrance and exit of a nozzle-ejector shroud, including the velocity fields inside and outside the shroud, the pressure distribution at the walls of the shroud, and the thrust of the nozzle and shroud combination. The derivation of the fundamental equations makes use of the methods of internal aerodynamics of an incompressible fluid in combination with potential flows around bodies. The method consists of summing up two elementary flows, the flow in the field of a system of vortices whose distribution is governed by the geometry of the shroud, and the flow of a turbulent submerged jet. It is shown that it is possible to find velocity fields of a two-dimensional turbulent flow inside an ejector shroud with a given

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Mass-Flow Augmentation in Jet Engines (Cont.)

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geometry of the walls without taking into consideration dissipation forces (viscosity and thermoconductivity). Comparison of the analytical results with experimental data shows that the properties of the complex flow obtained by the aforementioned theoretical treatment coincide with the properties of the actual flow observed in the ejector; that is, the character of turbulent mixing in an ejector is the same as in a free turbulent submerged jet. The flow in an ejector may thus be regarded as a flow of a submerged jet which is deformed due to the presence of the engine walls whose effect may be theoretically identified with the effect of a system of point vortices where the turbulent-viscosity coefficient is assumed constant in determining the vortex intensity. The actual velocity fields inside and outside the engine differ from the ideal, particularly near the walls, because of the presence of the boundary layer. Corrections for the effect of the boundary layer are given which permit determination of the actual velocities inside the engine. The thrust determined from the analytical equations was found to be in good agreement with experimental

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Mass-Flow Augmentation in Jet Engines (Cont.)

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data. A number of sample calculations are presented.

Kozyukov, A.V., Candidate of Technical Sciences. Thrust Increase in a Compound Jet Nozzle With Constant Flow

1. Setup for testing and measurement
2. Test results
3. Conclusions

87
87
89
97

This paper presents the results of an experimental study of the relationship between thrust and the geometric parameters of nozzles and ejector shrouds. It was found that the thrust increment due to the addition of atmospheric air to the basic jet depends on the ratio of the diameter of the cylindrical part of the shroud and the nozzle and, as shown by the tests, may reach 70 - 85 percent for constant flow. The ejection coefficient μ was found to be directly proportional to the diameter of the cylindrical part of the shroud. With large increases of the mass-flow augmentation ratio, a considerably larger increase in thrust was obtained than in the case of small ratios (60-80 percent instead of 20-35 percent). Large thrust increases obtained in the experiments suggest the possibility of using the ejector shroud on jet engines at low flight speeds, for example during take-off.

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SOV/88-58-97-4/7

AUTHOR: Kozyukov, A. V., Candidate of Technical Sciences

TITLE: Increasing the Thrust of a Continuous Flow Composite Jet Nozzle (Ob uvelichenii tyagi v sostavnom reaktivnom sople postoyannogo potoka)

PERIODICAL: Trudy Moskovskogo aviatsionnogo instituta, 1958, Nr 97: Addition of a Supplementary Volume in Jet Apparatus (Prisoedineniye dopolnitel'noy massy v struynykh apparatakh), pp 87-97 (USSR)

ABSTRACT: This article presents some generalized experimental research data on constant-flow ejector nozzles with large coefficients of air mass addition. The author demonstrates that with very large increase of the air mass addition coefficient it is possible to obtain a much larger increase of thrust than in the case of relatively small coefficients (60-80 percent for large, and 20-35 percent for small coefficients. The author arrives at the following conclusions: 1) The increase of thrust due to addition of atmospheric air to the primary jet of a stationary nozzle depends on the ratio of diameters of the nozzle and of the augments. Experiments show that with

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SOV/88-58-97-4/7

Increasing the Thrust of a Continuous Flow Composite Jet Nozzle

constant flow this increase may attain 70-85 percent. 2) The value of the ejection coefficient is directly proportional to the diameter of the cylindrical sector of the augmentor. 3) Large increases of thrust (up to 85 percent) obtained in tests show the possibility of the use of augmentors for jet engines in slow flight (takeoff assistance, for instance). Bibliography consists of 3 references, all of them Soviet.

Card 2/2

20919

S/057/61/031/003/003/019
B125/B202

26.2321

AUTHORS: Fradkina, E. M. and Kozyukov, A. V.

TITLE: Turbulent flow in a conductive liquid under the effect of electrodynamic forces

PERIODICAL: Zhurnal tekhnicheskoy fiziki, v. 31, no. 3, 1961, 283-285

TEXT: The authors studied the flow of a concentrated blue vitriol solution under the effect of an ampere force in a device designated as "Gomopolyarnik". M. F. Shirokov and Ye. P. Vaulin made a generalization of the semi-empirical theory of turbulent flow in cylindrical Kármán-Nusselt tubes to the turbulent flow of an incompressible liquid in the Gomopolyarnik. A concentrated solution of blue vitriol (density 1.1) was filled into a copper vessel with coaxial cylindrical walls which served as electrodes. The radii of the cathode and the anode were $r_k = 4.3$ and $r_a = 7.3$ cm, respectively; the height of the liquid was $h = 16$ cm. This liquid was contained in an electromagnet which produced a sufficiently homogeneous axial magnetic field (290 to 1730 oersteds). The velocity of the liquid which was caused to rotate by the ampere force in the crossed electric

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20919

Turbulent flow in a conductive...

3/057/61/031/003/003/019
B125/B202

and magnetic fields was measured by means of a Pitot tube connected with a micromanometer. During this measurement also the viscosity of the liquid was changed as a result of its strong heating. For this reason also the temperature dependence of the viscosity of the liquid concerned was studied by means of a Pinkevich-Mitrofanova micrometer. The results of these measurements are illustrated in Fig. 1. The Reynold's number was 6000 to 60000 in the experiments. The following expression holds for the theoretical curves:

$$\log v = \frac{4}{7} \log I + \frac{4}{7} \log H - \frac{4}{7} \log \left(\frac{0.33 \sigma_0^{3/4} S_k \eta^{1/4}}{2d^{5/4}} \right) \quad (2) \text{ where } I = j_k, H$$

denotes the magnetic field strength, d - the width of the tube, R - Reynold's number, A a constant depending on the ratio of the radii r_1 and r_2 of the cylinder walls which contained also the universal constant $a = 0.1493$. For a turbulent flow the experimental and the theoretical results agree to within at least 6 %. These results differ, however, from those obtained for the theoretical curves described by $\log v = \log i + \log H + \log B(3)$ with

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Turbulent flow in a conductive...

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$$B = \frac{r(1 - \frac{r_k^2}{r^2}) \frac{\ln \frac{r_a}{r_k}}{1 - \frac{r_k^2}{r_a^2}} - \ln \frac{r}{r_k}}{4\pi ch\eta}$$

This could be expected since Eq. (3) was obtained by taking the logarithm of the equation

$$v = \frac{IH}{4\pi ch\eta} \left[r(\lambda - \frac{r_k^2}{r^2}) \frac{\ln \frac{r_a}{r_k}}{1 - \frac{r_k^2}{r_a^2}} - \ln \frac{r}{r_k} \right]$$

by G. A. Gordeyev and A. M. Gubanov (ZhTF, XXVIII, 2046, 1958) for the velocity of a laminar flow v at a point which is at a distance r from the axis of the device. There are 3 figures and 4 references: 3 Soviet-bloc and 1 non-Soviet-bloc. The reference to the English-language publication reads as follows: W. R. Bakera. S. A. Colgate. Second United Nations International Conference on the Peaceful Uses of Atomic Energy, 18 July, 1958.

Card 3/4

2/852

3/535/61/000/132/008/012
EO50/E484

11.0100

AUTHOR: Kozyukov, A.V., Candidate of Technical Sciences
TITLE: Thermal conductivity of gasoline B-70 (B-70),
kerosene T-1 and fuel T-5 in the liquid phase
SOURCE: Moscow, Aviatsionnyy institut, Trudy, no.132.1961.94-108.
Teplofizicheskiye svoystva nekotorykh aviatsionnykh
topliv v zhidkom i gazoobraznom sostoyanii.

TEXT: A heated wire apparatus was used. It was calculated that to keep the product of the Grashof and Prandtl numbers (the "Rayleigh" number) below 1000 to eliminate free convection under a temperature difference of 10°C, the tube diameter had to be less than 1 mm. The glass tubes chosen therefore had internal diameters of 0.8 to 0.9 mm, measured to be uniform to at least 0.01 mm. The platinum heater wires had diameters of 0.1 mm and, by mounting them with a special jig containing two perpendicular microscopes on an optical bench to ensure alignment, the maximum error due to eccentric mounting of the heater was 0.05%. The end heat corrections were calculated and were only 0.5%. The glass tubes were annealed for 5 hours at 450°C. Measurements were carried out from -50 to +300°C. Over this region, the thermal
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S/535/61/000/132/008/012

Thermal conductivity of gasoline ... E030/E484

conductivities were fairly linear in temperature, and smoothed data are given in Table 3. Experiments carried out at pressures from 1 atm to 20 atm showed that the thermal conductivity increased by 0.5% at lower temperatures and 1% at higher temperatures. The accuracy of the measurements is $\pm 1.5\%$.

M.A.Mikheyev is mentioned in the paper. There are 10 figures, 4 tables and 4 Soviet references.

Table 3.

Substance	Temperature in °C							
	-50	0	50	100	150	200	250	300
Бензин Б-70 Gasoline	0,113	0,1035	0,0950	0,0864	0,079	0,0688	—	—
Керосин Т-1 Kerosene	0,109	0,1025	0,0958	0,0890	0,0830	0,0760	0,0702	0,0635
Топливо Т-5 Fuel	0,106	0,102	0,0968	0,922	0,0878	0,0824	—	—

Card 2/2

ACC NR: AR6036305

SOURCE CODE: UR/0273/66/000/009/0004/0004

AUTHOR: Gusyatnikov, V. A.; Kozyukov, V. A.

TITLE: Investigation of torsional vibrations of the transmission shaft on a reduced model

SOURCE: Ref. zh. Dvigateli vnutrennogo sgoraniya, Abs. 9.39.22

REF SOURCE: Tr. Chelyab. in-ta mekhaniz. i elektrifik. s. kh., vyp. 24, 1985, 49-53

TOPIC TAGS: torsional vibration, internal combustion engine, electric generator, shear stress

ABSTRACT: The described investigation was carried out on a shaft connecting the DET-250 diesel-electric tractor with an electric-transmission generator. The torsional system consisted of an internal combustion engine, shaft, and electric generator is a multiple-mass one. Such a system can be replaced with a simpler two-mass system by combining a number of cited masses. A diagram of this system is given. A model study of the resonance effect has shown that the

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UDC: 621.423-233.12-752

ACC NR: AR6036305

torsional system of the diesel, transmission shaft, and generator has a zone of resonance revolutions in the range of 200—300 rpm at starting. The shear stresses arising in this case exceed the calculated ones at the rated moment by 10—11 times. [Translation of abstract] [NT]

SUB CODE: 21/

Card 2/2

GOLOBOV, V.I., inzh.; VIGANOV, G.I., inzh.

Recording two or more parameters of machinery using a self-oscillator. Trakt. i sel'khoz Mash. no.12-27-61 0.125.

01/01/1962

1. Godelyatskiy traktorny zavod.

ACC NR: AP6035676 (A,N) SOURCE CODE: UR/0413/66/000/019/0025/0025

INVENTOR: Baskakov, Yu. A.; Mel'nikov, N. N.; Kozyukov, V. P.; Stonov, L. D.; Sergeyeva, T. A.

ORG: none

TITLE: Preparation of orthochlorophenyl esters of N-isopropyl- and N-sec.-butylcarbamic acids. Class 12, No. 186434 [announced by All-Union Scientific Research Institute of Chemicals for Plant Protection (Vsesoyuznyy nauchno-issledovatel'skiy institut khimicheskikh sredstv zashchity rasteniy)]

SOURCE: Izobreteniya, promyshlennyye obraztzy, tovarnyye znaki, no. 19, 1966, 25

TOPIC TAGS: orthochlorophenyl isopropylcarbomate, orthochlorophenyl butylcarbamate, isopropyl formate, herbicide, ester, carbamic acid, wheat

ABSTRACT: In the proposed method, o-chlorophenyl N-isopropylcarbamate and o-chlorophenyl N-sec.-butylcarbamate are obtained by the reaction of o-chlorophenyl formate with isopropyl- and sec.-butylamine in water with an excess of the amine or in the presence of an equimolar amount

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UDC: 547.562.07

ACC NR: AP6035676

of an alkali or an organic base. These esters are used as herbicides to combat Avena fatua in wheat before or after the wheat seedlings appear.

[W.A. 50]

SUB CODE: 07,04/SUBM DATE: 17Oct63

Card 2/2

KOZYULEV, G.I., Inst.; SHUYEV, S.I., Inst.

Utilization of the heat of scavenging water. Prom. energ. 18
no.11:6-7 N '63. (MIRA 16:12)

KOZYULIN, A.S.

91-58-7-4/27

AUTHOR: Zul', N. M., Plyugachev, V. K., Candidates of Technical Sciences,
Isayenko, A.V., Kozyulin, A.S., Kurtsvayl', G.I., Bernshteyn, L.Kh.,
Yeganov, B.N., Engineers

TITLE: The Protection of Branches of 6 to 10 kv Lines (O zashchite otpayek
ot liniy 6-10 kv).

PERIODICAL: Energetik, 1958, Nr 7, pp 11-18 (USSR).

ABSTRACT: The editor prints the comments on articles dealing with the above
problem published by P. V. Ternikov in "Energetik", Nr 4, 1956
and by M. Yu. Shukhatovich in "Energetik", Nr. 6, 1957.
N. M. Zul', Candidate of Technical Sciences says that most of the
6 to 10 kv rural distributing networks with radial long distance
branched lines are protected only at the terminal switch. To
increase the reliability of the electric power supply, it is
recommended to tap the lines widely utilizing safety fuses. Com-
bining main line safety fuses with those of branch lines, as
well as with automatic reclosing systems is very advisable. This
method is described in detail. The following devices can be
utilized: "UGP-51" or PG-10" types for automatic reclosing; "IT-81"
type relay, direct release relays and safety fuses of "PSN" or "PK"
type. Experimental samples of reclosing safety fuses have been

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The Protection of Branches of 6 to 10 kv Lines

91-58-7-4/27

worked out and manufactured at "VET" and "VIESKh" on the basis of "PK" type fuses, and the 10 kv line switch of pole type with simple instantaneous and automatic load reclosing of single-phase model with nominal currents of 5 to 20 amp. and breaking capacity of 5 mega volt-amperes has been worked out by the "Uralelektroapparat" plant. V. K. Plyugachev, Candidate of Technical Sciences and A. V. Isayenko, Engineer, examine lines with dead branches. The automatic reclosing system cannot be utilized in this case. The exact solution can be obtained only by determining the failure-rate of lines and other elements of electric power supply. The average failure-rates of certain elements of networks are contained in a table and the method of determining the breakdown loss of electric energy on lines with automatic reclosing system and branches without safety fuses is described in detail. A. S. Kozyulin, Engineer, indicates that in a network rayon containing lines of a few hundred kilometers length, over a 5 year period, 80% of the failures were caused by short-circuits to the earth. Inter-phase short-circuits were caused mainly by a fall of line supports. G. I. Kurtsvayl', Engineer, says that most branched town distributing networks of 6 to 10 kv have a radial power

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The Protection of Branches of 6 to 10 kv Lines

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supply, and that subscriber's branch lines can be connected with main lines only by disconnectors. Such lines are located with 2 to 3.5 megawatts and their total length attains 3 to 5 km. They are connected with 25 to 35 transformers, which are protected only at the switch of line terminal section coming from the bars of the rayon substation. Such lines are to be connected with subscribers by means of "PK" type safety fuses and power disconnectors (load switches) of "VN-16" type in closed rooms of "PT" type or by means of "PSN-10" type safety fuses in outdoor installations.

L.Kh. Bernsteyn, Engineer, writes that long distance branched networks of 6 to 10 kv with radial power supply can be protected by safety fuses, but the latter must be combined with disconnectors for subdividing main lines. However, the design of pole safety fuses described by P.V. Ternikov is not to be recommended.

B.N. Yeganov, Engineer, writes that the protection of branched 6 to 10 kv main lines can be carried out in many variants utilized according to the total length of the main line. There are 2 figures, 1 graph, 2 tables and 3 Soviet references.

Card 3/3

1. Transmission lines--Overload protection
2. Fuses (Electricity)
- Equipment
3. Electric switches--Equipment

SAFROMOV, V.I., tekhnik; ZIMEL'S, L.Sh., inzh.; KOZYULIN, A.S., inzh.;
KULESHOV, Ya.T., inzh.

Discussion of F.S. Popov's article "Construction of 6 to 10 kv
mast substations" and A.A. Priakhin's article "Is it proper to
transfer the line cutout of a 10 kv mast substation to the end
pole of an electric power transmission line?" Energetik 8
no. 10:22-24 0 '60. (MIRA 14:1)

(Electric lines--Overhead)
(Popov, F.S.)

(Electric substations)
(Priakhin, A.A.)

КОЗЮЛИН, В. В.

KOZYULIN, V. V.

"Composition Techniques in Architecture of the Last
Half of the Eighteenth and the Beginning of the Nineteenth Century.
(A Study of Farm Estate Complexes in the Left-Bank Ukraine)." Academy
of Architecture Ukrainian SSR, Inst of Postgraduate Studies, Kiev, 1955.
(Dissertation for the Degree of Candidate in Architectural Sciences)

SO: M-955, 16 Feb 56

KOZYULIN, V.,[✓] arkhitektor

Partition units. Zhil. stroi. no.8:19-21 '59.

(Walls) (Built-in furniture)

(MIRA 12:12)

KLYKOV, Yevgeniy Vladimirovich; KOZYULINA, Raida Ivanovna; BRAYLOVSKIY,
N.G., inzh., red.; VASIL'YEVA, N.N., tekhn. red.

[Automatic regulators of freight car brake systems (conditional No.265-002 and conditional No.265-003)] Avtomaticheskie regulatory gruzovykh rezhimov tormozheniya (usl. No.265-002 i usl. No.265-003). Moskva, Transzheldorizdat, 1962. 38 p.
(MIRA 15:9)

(Railroads--Freight cars--Brakes)

POLKANOV, L.D.; ZHIGLEVICH, S.V., kand. tekhn. nauk, dots.,
otv. red.; KHRYAPCHENKOV, A.S., kand. tekhn. nauk,
dots., otv. red.; KOZIULINA, R.M., red.

[Marine gas turbine installations; manual] Sudovye gazo-
turbinye ustanovki; uchebnoe posobie. Gor'kii. Pt.2.
[Turbocompressors, heat exchangers, combustion chambers]
Turbokompresory, Teploobmenniki, Kamery sgoraniya. 1963.
155 p. (MIRA 17:9)

1. Gorki. Politekhicheskiy institut.

AKIMENKO, A.D.; RUKAVISHNIKOV, L.G.; SKVORTSOV, A.A., doktor tekhn.
nauk, otv. red.; KOZYULINA, R.M., red.

[Temperature measurements; laboratory work on the course
"Control and automation of technological processes"] Iz-
merenie temperatur; laboratornyi praktikum po kursu
"Kontrol' i avtomatizatsiia tekhnologicheskikh protsessov."
Gor'kii, Gor'kovskii politekhn. in-t, 1963. 67 p.
(MIRA 17:3)

YAKOVLEV, M.S., inzh., starshiy преподаvatel'; MATTES, N.V., doktor
tekhn.nauk, prof. otv.red.; KOZYULINA, R.M., red.

[Methods for determining the ability of river vessels to pass
through ice] Metodika opredelenia ledoprophodimosti rechnykh sudov.
Gor'kii, 1961. 23 p. (Gorkiy. Politekhnikheskii institut. Trudy,
vol. 17, no.1). (MIRA 16:3)

1. Gor'kovskiy politekhnikheskiy institut imeni A.A.Zhdanova,
kafedra sudostroyeniya (for Yakovlev).
(Inland navigation) (Ice-breaking vessels)

KARPOV, A.B.; YAKOVLEV, M.S., inzh., otv. red.; KOZYULINA, R.M.,
red.

[Some problems in buoyancy and stability calculations;
textbook for students of the Faculty of Shipbuilding]
Nekotorye voprosy raschetov plavuchest'i i ostoiichivosti;
uchebnoe posobie dlia studentov korablestroitel'nogo fa-
kulteta. Gorkii, Gorkovskii politekh. in-t, 1961. 122 p.
(MIRA 18:4)

ABRAMOV, V.V., doktor tekhn. nauk, prof.; VERKHOVSKIY, A.V., doktor tekhn. nauk, otv. red.; KOZYULINA, R.M., red.

[Using the dissection method for calculating beams having extensive curvatures] Raschet brus'ev bol'shoi krivizny metodom raschleneniya tela; uchebnoe posobie. Gor'kii, 1962. 22 p. (MIRA 16:1)

1. Gorki. Politekhnikheskiy institut. Kafedra soprotivleniya materialov.

(Beams and girders)

MOLODOVSKIY, V.A., kand. tekhn. nauk; AGAFONOVA, A.L.;
GRANENOVA, V.P.; KOZYULINA, R.M., red.

[Laboratory work in physical chemistry] Praktikum po
fizicheskoi khimii. Gor'kii. No.3-4. 1963.
(MIRA 17:7)

1. Gorkiy. Politekhnichestkiy institut.

KOZYULYA, I.
KOZYULYA, I.

First results of reorganizing the construction administration
in Moscow Province. Gor.i sel.stroi. no.8/9:1-4 Ag-S '57.
(MIRA 10:12)

1. Nachal'nik Glavmosoblstroya.
(Moscow Province---Construction industry)

KOZYULYA, Ye. (Minsk)

Department store of the tractor plant workers in Minsk.
Sov. torg. 36 no.8:50-51 Ag '63. (MIRA 16:11)

BIRYUKOV, L.T.; KOZYULYA, Yu.N.

Automatic machine for the welding of spades. Avtom. svar. 14 no.3:
88-94 Mr '61. (MIRA 14:2)

1. Artemovskiy mashinostroitel'nyy zavod "Pobeda truda."
(Spades) (Electric welding)

Kozyura, A.S.

20(4)

AUTHORS:

TITLE:

PERIODICAL:

ABSTRACT:

30/7-25-7-42/50
Kozlov, L. A., Kozlov, P. I., Kozlov, V. A.,
Kozlov, A. I., Kozlov, M. Ye., Vayl', Ye. I., Kozlov, A. S.,
Bee in Brief (Korotkiye soobsheniya)

Zavodskaya laboratoriya, 1959, Vol 25, Nr 7, pp 886-897 (USSR)
L. A. Kozlov, P. I. Kozlov, V. A. Kozlov, V. A. Kozlov (workers
in a Plant Laboratory) describe a device (Fig. 1) for sampling
weld wire. The sampling was carried out by means of a special
gear cutter, about 70 g can be obtained within 2-3 minutes.
Ye. I. Kozlov and M. Ye. Kozlov (Institute Geofiziki 7743 5338)
(Institute of Geophysics of the USSR) describe a device
working on the principle of semiconductor for measuring the
specific resistance of water in hydrochemical
measurements. The resistance of the device is based on the
principle of the resistance of the electrodes which are
dipped into the water to be measured. The device has a
magnetic generator with triodes P12 with an amplifier and triode
P23, and triodes P23 for the bridge scheme. Its weight amounts
to 2.2 kg and its dimensions are 215 x 100 x 170 mm. It is
charged by two batteries 49-SMT-0-25.

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Ye. I. Vayl', A. S. Kozlov, A. A. Kozlov (Fig. 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 100, 101, 102, 103, 104, 105, 106, 107, 108, 109, 110, 111, 112, 113, 114, 115, 116, 117, 118, 119, 120, 121, 122, 123, 124, 125, 126, 127, 128, 129, 130, 131, 132, 133, 134, 135, 136, 137, 138, 139, 140, 141, 142, 143, 144, 145, 146, 147, 148, 149, 150, 151, 152, 153, 154, 155, 156, 157, 158, 159, 160, 161, 162, 163, 164, 165, 166, 167, 168, 169, 170, 171, 172, 173, 174, 175, 176, 177, 178, 179, 180, 181, 182, 183, 184, 185, 186, 187, 188, 189, 190, 191, 192, 193, 194, 195, 196, 197, 198, 199, 200, 201, 202, 203, 204, 205, 206, 207, 208, 209, 210, 211, 212, 213, 214, 215, 216, 217, 218, 219, 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